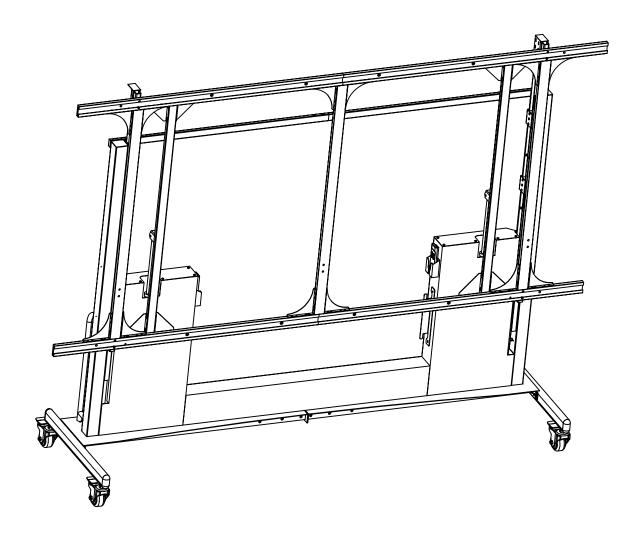
## **ASSEMBLY INSTRUCTION**



Newline Motorized Stand for 150" DV One

## Hardware List

M8 x 25 Screw

M6 x 50 Screw



 $\times 38$ 

 $\times 20$ 

M5 x 14 Flanged Screw

**Spring Cotter Pin** 





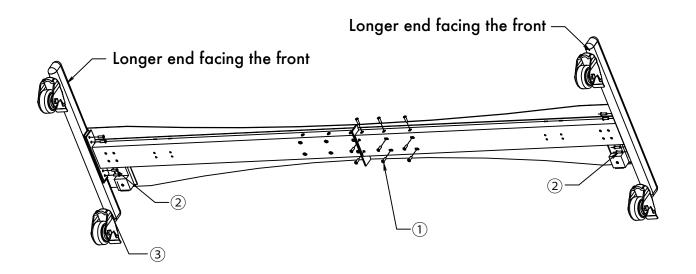
 $\times 88$ 

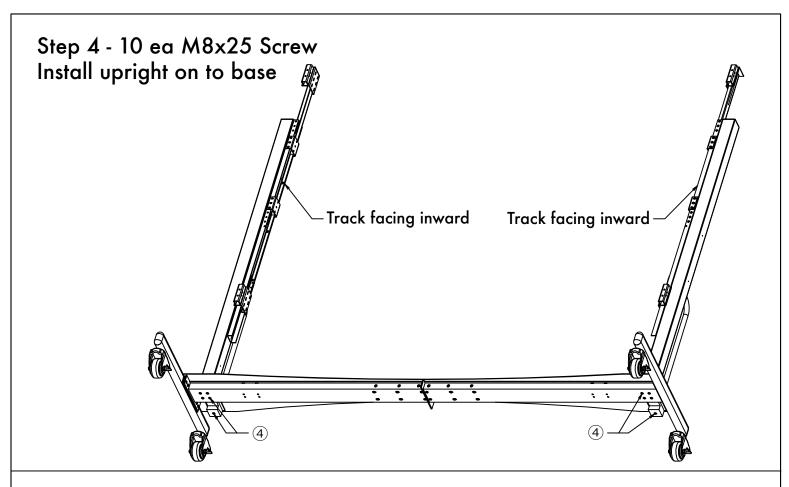
x4

Step 1 - 12 ea M8x25 screws Line up bases

Step 2 - 8 ea M8x25 screws Line up feet with base with longer end facing the front, tighten after Step 3

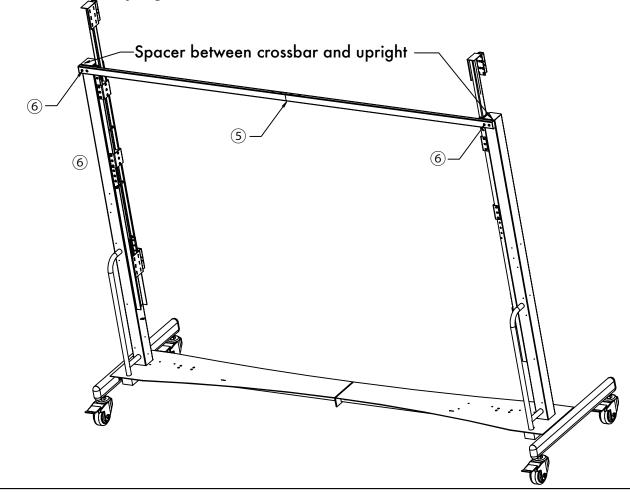
Step 3 - Install 4 casters, make sure base is leveled.





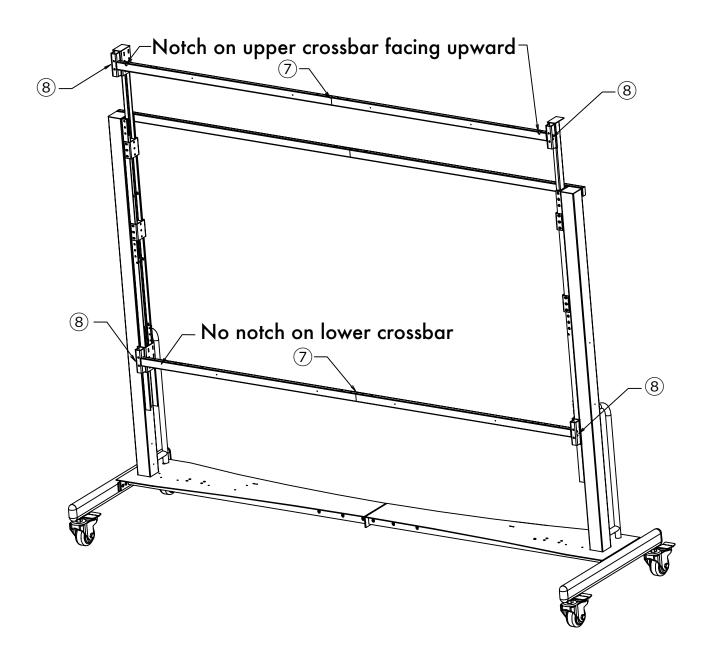
Step 5 - 4 ea M6 x 14 Flange Screw Connect crossbars

Step 6 - 4 ea M6 x 50 Screw - Attach crossbar to upright



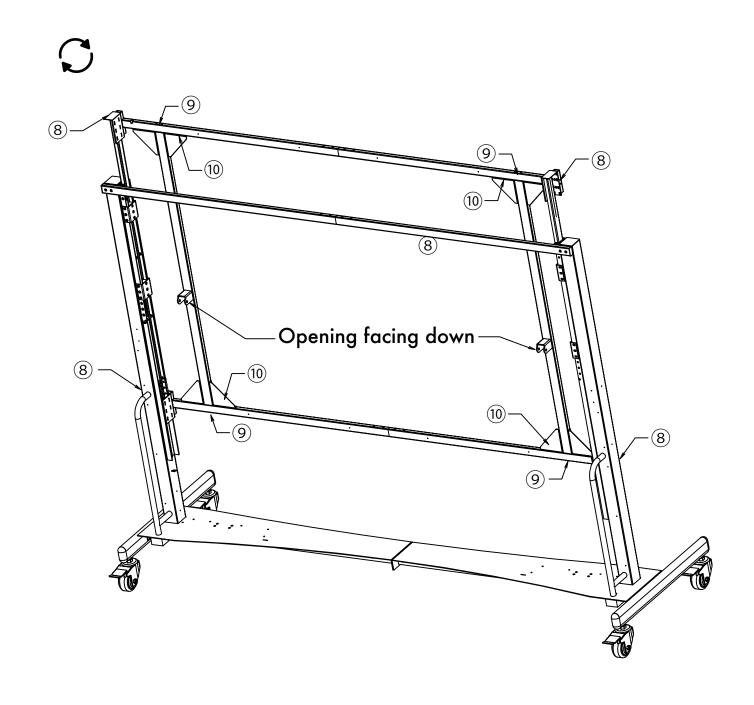
Step 7 - 8 ea M6 x 14 Flange Screw Connect two sets of crossbars (no notch on lower crossbar)

Step 8 - 8 ea M6 x 50 Screw Attach crossbar to upright, tighten after Step 9



Step 9 - 8 ea M6 x 50 Screw Attach left and right upright, tighten Step 8

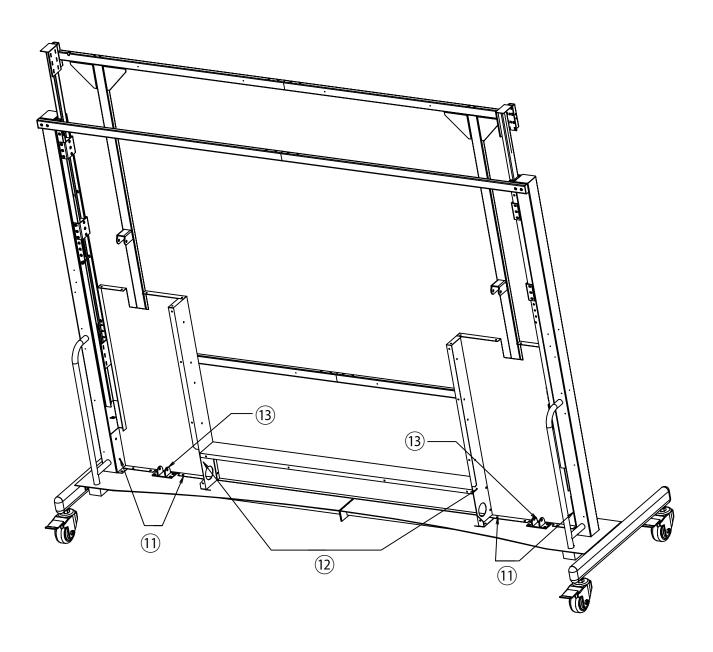
Step 10 - 18 ea M6 x 14 Flange Screw Attach triangle brackets to upright and corssbar



Step 11 - 16 ea M6 x 14 Flange Screw Attach motor housing, tighten after Step 12

Step 12 - 6 ea M6 x 14 Flange Screw Attach center housing, tighten Step 11

Step 13 - 8 ea M8 x 25 Screw Attach motor bracket



Step 14 - 4 ea Spring Cotter Pin Install and secure motor, test run after installed 14) 14)

Step 15 - 28 ea M6 x 14 Flange Screw Attach motor housing cover

Step 16 - 4 ea M6 x 14 Flange Screw Attach center housing cover

Step 17 - 2 ea M6 x 14 Flange Screw Attach remote contral holder

Step 18 - 2 ea M6 x 14 Flange Screw Attach cord winder

